

PATENT COOPERATION TREATY
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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference 13735/KC/KR	FOR FURTHER ACTION	See Form PCT/IPEA/416
International application No. PCT/AU2004/001580	International filing date (day/month/year) 17 November 2004	Priority date (day/month/year) 17 November 2003
International Patent Classification (IPC) or national classification and IPC Int. Cl. F16B 19/02 (2006.01) B62D 65/04 (2006.01) H01R 4/01 (2006.01) B62D 65/02 (2006.01) F16B 21/18 (2006.01)		
Applicant TELEZYGOTOLOGY INC et al		

1. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.
2. This REPORT consists of a total of 6 sheets, including this cover sheet.
3. This report is also accompanied by ANNEXES, comprising:
 - a. ☒ (sent to the applicant and to the International Bureau) a total of 33 sheets, as follows:

☒ sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).
☐ sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.
 - b. ☐ (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)) , containing a sequence listing and/or table related thereto, in electronic form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).

4. This report contains indications relating to the following items:

☒ Box No. I Basis of the report
☐ Box No. II Priority
☐ Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
☒ Box No. IV Lack of unity of invention
☒ Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
☒ Box No. VI Certain documents cited
☐ Box No. VII Certain defects in the international application
☐ Box No. VIII Certain observations on the international application

Date of submission of the demand 16 June 2005	Date of completion of this report 28 February 2006
Name and mailing address of the IPEA/AU AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA E-mail address: pct@ipaaustralia.gov.au Facsimile No. (02) 6285 3929	Authorized Officer JEFFREY CARL Telephone No. (02) 6283 2543

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/AU2004/001580

Box No. I **Basis of the report**

1. With regard to the language, this report is based on:

- ☒ The international application in the language in which it was filed
- ☐ A translation of the international application into _____, which is the language of a translation furnished for the purposes of:
- ☐ international search (under Rules 12.3(a) and 23.1 (b))
 - ☐ publication of the international application (under Rule 12.4(a))
 - ☐ international preliminary examination (Rules 55.2(a) and/or 55.3(a))

2. With regard to the elements of the international application, this report is based on *(replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):*

- ☐ the international application as originally filed/furnished
- ☒ the description:
pages 1, 2, 4-13, 15-17, 19-21 as originally filed/furnished
pages* 3, 3a, 14, 18, 22-44 received by this Authority on 17 February 2006 with the letter of 16 February 2006
pages* _____ received by this Authority on _____ with the letter of _____
- ☒ the claims:
pages _____ as originally filed/furnished
pages* _____ as amended (together with any statement) under Article 19
pages* 45-50 received by this Authority on 17 February 2006 with the letter of 16 February 2006
- ☒ the drawings:
pages 1/46-46/46 as originally filed/furnished
pages* _____ received by this Authority on _____ with the letter of _____
pages* _____ received by this Authority on _____ with the letter of _____

☐ a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.

3. ☐ The amendments have resulted in the cancellation of:

- ☐ the description, pages _____
- ☐ the claims, Nos. _____
- ☐ the drawings, sheets/figs _____
- ☐ the sequence listing (*specify*): _____
- ☐ any table(s) related to the sequence listing (*specify*): _____

4. ☐ This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).

- ☐ the description, pages _____
- ☐ the claims, Nos. _____
- ☐ the drawings, sheets/figs _____
- ☐ the sequence listing (*specify*): _____
- ☐ any table(s) related to the sequence listing (*specify*): _____

* If item 4 applies, some or all of those sheets may be marked "superseded."

Box No. IV Lack of unity of invention

1. ☐ In response to the invitation to restrict or pay additional fees the applicant has, within the applicable time limit:
- ☐ restricted the claims
 - ☐ paid additional fees
 - ☐ paid additional fees under protest and, where applicable, the protest fee
 - ☐ paid additional fees under protest but the applicable protest fee was not paid
 - ☐ neither restricted the claims nor paid additional fees
2. ☒ This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.
3. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is:
- ☐ complied with.
 - ☒ not complied with for the following reasons:

See the Supplemental Box

4. Consequently, this report has been established in respect of the following parts of the international application:

- ☒ all parts.
- ☐ the parts relating to claims Nos.

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**1. Statement**

Novelty (N)	Claims 1-50, 52	YES
	Claims 51	NO
Inventive step (IS)	Claims 1-50, 52	YES
	Claims 51	NO
Industrial applicability (IA)	Claims 1-52	YES
	Claims	NO

2. Citations and explanations (Rule 70.7)

The following documents identified in the International Search Report have been considered for the purposes of this report:

(i)	US 6585442	(v)	WO 1999/047819
(ii)	JP 02-038706	(vi)	US 4772112
(iii)	JP 2001-015956	(vii)	WO 2002/007971
(iv)	WO 2002/074612		

Novelty (N) and Inventive Step (IS) Claim 51

Claim 51: All of the features defined in this independent claim are explicitly disclosed in citation (vii).

Claims 1-50, 52: None of the cited documents disclose all of the features of each of the independent claims. Therefore all of these claims are novel.

Furthermore, it is considered that the invention defined in these claims is not obvious in the light of any of the cited documents nor is it disclosed in any obvious combination of them. It is also considered that it would not be obvious to a person skilled in the art in the light of common general knowledge either by itself or in combination with any of these documents.

(See also Box No. VI)

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/AU2004/001580

Box No. VI Certain documents cited

1. Certain published documents (Rule 70.10)

<u>Application No.</u> <u>Patent No.</u>	<u>Publication date</u> <u>(day/month/year)</u>	<u>Filing date</u> <u>(day/month/year)</u>	<u>Priority date (valid claim)</u> <u>(day/month/year)</u>
(i) P, Y WO 2004/001235 A	31 December 2003	19 June 2003	19 June 2002
(ii) P, Y WO 2004/082444 A	30 September 2004	17 March 2004	17 March 2003
(iii) P, X WO 2004/101216 A	25 November 2004	13 May 2004	13 May 2003
P, A WO 2004/101216 A	25 November 2004	13 May 2004	13 May 2003

Documents (i) and (ii) each disclose features which, if combined with the disclosure of US 6585442, would make the invention of claims 1-15, 46-48, 50 and 52 obvious.

Document (iii) discloses each and every one of the features of claims 16-38, 46, 47 and 50-52 (see Figs 12-19).

With regard to the documents listed in Box VI under "certain documents cited", these are documents published prior to the international filing date but later than the priority date claimed but which would otherwise be considered to be of particular relevance.

Under the PCT, novelty is considered only in respect of documents published before the priority date. The relevance of a document published after the priority date is dependent upon national law. Such documents are excluded from consideration in preliminary examination, under the PCT Guidelines but have been included here for information.

(See also Box No. V.2)

2. Non-written disclosures (Rule 70.9)

Kind of non-written disclosure

Date of non-written disclosure
(day/month/year)Date of written disclosure
referring to non-written disclosure
(day/month/year)

Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of: **Box No. IV.3**

The International Preliminary Examining Authority has found that there are nine (9) different inventions as follows:

1. Claims 1-15 are directed to a fastener including a beam that is movable upon contraction of a material and having a flex point separate from the beam.
2. Claims 16-38 are directed to a releasable fastening system having a pin with a locking cavity receivable in an aperture and a locking means having engagement means adapted to disengage the locking cavity when a material contracts.
3. Claims 39-45 are directed to a manual override for a fastening system having a shuttle moving between locking and unlocking positions and having a manual actuator for moving the shuttle to an unlocking position.
4. Claim 46 is directed to two fastening systems connected by a linkage the linkage adapted to cause the fastening systems to release upon contraction of a material in any or each of the fastening systems and/or through manipulation of a manual override.
5. Claims 47-48 are directed to a fastener assembly including an engagement means including latch means and lock means and biasing means urging the engagement means towards the locking position and drawing means for drawing the engagement means to an unlocking position having material adapted to contract when activated.
6. Claim 49 is directed to a strain reduction assembly including a material adapted to contract when activated and having protective means adapted to be activated at an intermediate third pull force that is between the first pull force required to move an element and a second pull force (that can cause damage).
7. Claim 50 is directed to a fastening system wherein the fastening system includes first and second engagement means that are lockable having a locking element that can be deactivated by means of contractible material to an unlocked position to unlock the engagement means from each other.
8. Claim 51 is directed to a framing system wherein the frame includes attachment node(s) adapted to enable delivery of one or more energy, data or material.
9. Claim 52 is directed to a fastener including a fastening element with actuating means including material adapted to contract when activated and having restoring means adapted to restore the material to a relaxed state when no longer activated.

invention, it is no longer necessary that the beam is flexible. Accordingly, this invention provides, in the first aspect, a fastener which includes:

- (a) a fastening element having a beam, an engagement means located on one side of the beam, a base and a flex point separate from the beam; and
- 5 (b) actuating means attached to the fastening element and including a material adapted to contract when activated;

wherein the beam is movable, upon contraction of the material, between an engagement position and a disengagement position, and wherein the base has a first arm and a second arm joined by the flex point, the beam being located at one end of the first arm and the
10 flex point being located on the same side of the beam as the engagement means.

The fastener of this first aspect of the invention is designed so that, when the material contracts, the fastening element flexes or moves about the flex point and the engagement means is drawn out of the engagement position. The fastener may be otherwise as disclosed in International Patent Application No. PCT/AU03/00759, except that it is not
15 necessary that the beam flexes to enable the engagement means to disengage.

The fastener of this first aspect of the invention may be made of any suitable material, including plastic or metal. The fastener may be made of a combination of materials.

The tensile strength of the beam should be sufficiently high that the fastener can fasten useful loads. Preferably, the material of the beam has sufficient fatigue strength to
20 accommodate the desired number of locked/unlocked cycles.

The engagement means preferably takes the form of a projecting wedge which can key into a corresponding recess in a wall of an element. Other configurations are possible. For example, the engagement means may be a snap means, a rod for latching over a hook, or an aperture which can latch over a projection such as a peg. The engagement
25 means may take the form of a dovetail on the beam fitting into an appropriate recess. The fastener of the invention can engage with an identical fastener, for example.

Preferably, the material, which contracts when activated, is a shape memory material as has been discussed above. Preferably, the shape memory material is a titanium-nickel wire which, when sufficient energy in the form of an electrical current is applied, heats
30 to or above a temperature at which the material shrinks by about 4 to 5%. As will be seen from the discussion in connection with the drawings, below, on application of energy such as electrical energy in order to generate heat above a predetermined level, the beam can be caused to move away from the engagement position in which a first element is

3a

fastened to a second element, thereby releasing the elements. Conversely, if the shape memory material is permitted to cool below the transitional temperature, in some

linking the manual actuator for the first fastening system with a manual actuator for the second fastening system and, optionally, with third and subsequent fasteners. The linkage preferably takes place using a connecting rod.

In a fourth aspect, this invention provides a first fastening system connected to a second fastening system by a linkage, the first and second fastening systems being adapted to release by the involvement of means adapted to contract when actuated, the linkage adapted to cause the first and second fastening systems to move to an unlocking position by any one of the following:

- (a) activation of the means adapted to contract when activated in the first fastening system;
- (b) activation of the means adapted to contract when activated in the second fastening system;
- (c) activation of the means adapted to contract when activated in both the first and second fastening system; and
- (d) manipulation of a manual override.

It is to be appreciated that more than two fastening systems may be released according to this fourth aspect of the invention. Preferably, a single fastening system in the two or more linked fastening systems is sufficiently strong to enable the linkage to release all the linked fastening systems in the case of failure of any of the linked fastening systems. If there is no power to operate any of the linked fastening systems in the normal manner, then all can be released by using the manual override.

The fastening systems may be chosen from any of the fasteners or fastening systems disclosed herein, or from any other suitable fastener or fastening systems.

In a further aspect, this invention provides a fastener assembly including:

- an engagement means including latch means and locking means, the engagement means being movable between a locking position and an unlocking position;
- biasing means urging the engagement means towards the locking position; and
- means for drawing the engagement means from the locking position to the unlocking position, the drawing means comprising or including material adapted to contract when activated.

In a further aspect, this invention provides a fastening system including;

first engagement means;

second engagement means; and

a locking element moveable between a locked position in which the first engagement
5 means is maintained in engagement with the second engagement means and an unlocked
position in which the first engagement means is free to disengage from the second
engagement means;

wherein the locking element is adapted to be moved to the unlocked position by means
adapted to contract when activated, being different from the locking element.

10 The first engagement means preferably includes projections mounted on a pair of arms,
the projections being designed to be received within a complementary cavity comprising
the second engagement means. In this embodiment, the locking element is preferably
located between the arms of the first engagement means. In the locked position, the
locking element holds the projections of the first engagement means in the cavity of the
15 second engagement means. The locking element is preferably designed to be pulled
away from its position between the projections to enable the projections to move
inwardly towards one another and be withdrawn from the cavity of the second
engagement means. In some respects, this can be regarded as similar to the construction
of the locking element exemplified in International Patent Application No.
20 PCT/AU99/00185.

It is further preferred that the locking element is in the form of a strip and that likewise
the first engagement means and the second engagement means are provided in strip
form. Examples of these were also given in International Patent Application No.
PCT/AU99/00185.

25 The means adapted to contract when activated preferably comprise or include shape
memory alloy wire, such as that discussed above. Other materials may also be suitable.

The fastening system is preferably designed so as to be maintained in the locked state in
the absence of any power. For release, when the means adapted to contract when
activated are shape memory alloy wire, switching on the power enables the SMA wire to
30 heat and contract, pulling the locking element out of the locked position. If the SMA
alloy wire is permitted to cool, the fastening system can be biased so that it will return to
the locked position.

fastener to be used with the improved framing system of the invention is not limited to the fasteners disclosed below. Other fasteners may well be useful, including those disclosed above and in the following patent specifications, the contents of which are incorporated herein by reference: International Patent Application No. 5 PCT/AU99/00185, International Patent Application No. PCT/AU03/00759 and Australian Patent Application No. 2002953616.

Generally, the fastener suitable for use in the system of the invention will perform to the same specifications as mechanical fasteners, having transfer forces which meet traditional requirements for tension, shear and clamp. Preferably, the fasteners will also 10 have the capability to report their own status, report on what parts are in place and report on whether the fasteners are attached or unattached, attached properly or overstressed.

In a further aspect, this invention provides a fastener which includes:

- (a) a fastening element;
- (b) actuating means attached to the fastening element and including a material 15 adapted to contract when activated; and
- (c) restoring means adapted to restore the material to a relaxed state when no longer contracted;

wherein the restoring means contains or comprises elastomeric material adapted to be deformed by contraction of the material adapted to contract when activated.

20 The sixth aspect of the invention may be used in conjunction, with, for example, the fastener in the second aspect of this invention, or the fastener disclosed in International Patent Application No. PCT/AU03/00759, or in conjunction with other fasteners, disclosed in this specification or otherwise.

The fastening element may be any suitable fastening element.

25 The material adapted to contract when activated is preferably shape memory alloy wire, as has been disclosed or discussed before.

The restoring means is preferably an elastomeric material which is adapted to be deformed by contraction of the material such as the shape memory alloy wire and which is also adapted to return to its original shape after the material (such as the SMA wire) 30 relaxes. Preferably, the restoring means contains, surrounds or encases the SMA wire. Suitable material for the restoring means will be apparent to one skilled in the art. One suitable material may be polybutyl sulphide. For example the SMA wire may be

contained within a hollow body of the restoring means. As another example, the SMA wire may be embedded within a solid body of the restoring means. As yet a further example, the SMA wire may be attached to a strip of the restoring means.

5 The restoring means may impart a linear force on the SMA wire (or other material) in order to restore it to the original configuration when relaxed. However, the invention is not limited to this. The forces may be in any suitable direction or combination of directions. Some of these are illustrated in the drawings, below. The aim of the restoring means is to restore the shape memory alloy wire or other suitable material to the position it had before contraction.

10 By using an elastomeric material, it is possible to dispense with return springs. The restoring means can also act as a heat sink for SMA wire. The restoring means can also enhance the ruggedness of the fastener, protecting the shape memory alloy wire from damage during handling, transport, etc.

Brief Description of the Drawings

15 The invention will now be described in connection with certain non-limiting examples thereof in the accompanying drawings, in which:

Figure 1 is a side elevation of the fastener of the first aspect of the invention in the engaged position;

Figure 2 is the fastener of Figure 1 in the disengaged position;

20 Figure 3 is the fastener of Figures 1 and 2 in rear elevation;

Figure 4 shows an embodiment of the fastener of Figures 1, 2 and 3 in a practical application;

Figure 5 is a side elevation of a first embodiment of the fastening system of the second aspect of the invention;

25 Figure 6 is the fastening system of Figure 5 in plan view, in the engaged state;

Figure 7 is the fastening system of Figures 5 and 6 in the disengaged state;

Figure 8A is an exploded view of a second embodiment of the second aspect of the invention;

Figure 8B is an exploded view of a variation of the second embodiment shown in Figure

Figure 8C shows a sub-assembly of Figure 8B;

Figure 8D shows part of the assembly of Figure 8B in the engaged position;

Figure 8E is a sectional view taken along the lines A-A of Figure 8D;

Figure 8F is a similar view to Figure 8D but showing the disengaged position;

5 Figure 8G is a sectional view taken along the lines A-A of Figure 8F;

Figure 9 is an enlarged detail of the embodiment of Figure 8A;

Figure 10 is a top plan view of a third embodiment of the fastening system of the second aspect of the invention;

10 Figure 11 is a side sectional view of the fastening assembly of Figure 10, in the locked state;

Figure 12 is a top plan view of the fastening system of Figures 10 and 11, but in the unlocked state;

Figure 13 is a cross-sectional view of the ring clip fastener of Figure 12 in the unlocked state and is useful for comparison with Figure 11;

15 Figure 14 is a further embodiment of the fastening system of the second aspect of the invention, being a stud fastener, before entry of the pin into the aperture;

Figure 15 shows the fastening system of Figure 14 in the locked position;

Figure 16 shows the fastening system of Figures 14 and 15 in the unlocked position;

20 Figure 17 is an exploded view of a further embodiment of the second aspect of the invention, showing a second embodiment of stud fastener;

Figure 18 is a top view of a variation of the embodiment in Figure 17;

Figure 19 is a cross-sectional view of the embodiment of Figure 18, taken along the lines A-A of Figure 18;

Figure 20 is a top view of a third embodiment of stud fastener;

25 Figure 21 is a cross-sectional view of the embodiment of Figure 20 taken along the lines A-A of Figure 20;

Figure 22 is a top plan view of a further embodiment of the fastening system of the invention being a type of stud fastener;

Figure 23 is a cross-sectional view of the fastener of Figure 22 in the locked state;

Figure 24 is the same cross-sectional view as that of Figure 23, but showing engagement
5 of a pin;

Figure 25 is a cross-sectional view of the fastening system of Figure 22 in the unlocked state and is useful for comparison with Figure 24;

Figure 26 is a perspective view of a further embodiment of the fastening system of the invention being a stud fastener;

10 Figure 27 is a bottom end view of the embodiment of Figure 26 with the rear cap removed;

Figure 28 shows the embodiment of Figure 26 with the pin removed, in the locked state;

Figure 29 shows the embodiment of Figure 26 with the pin removed, in the unlocked state;

15 Figure 30 is a bottom end view of the embodiment of Figure 26, in the locked position;

Figure 31 is a sectional view of the fastening assembly of Figure 30, taken along the lines 17-17 in Figure 30;

Figure 32 is a bottom end view of the embodiment of Figure 26, in the unlocked position;

20 Figure 33 is a sectional view of the fastener of Figure 30, taken along the lines 19-19 in Figure 32, in the unlocked position;

Figure 34 is a plan view of a manual override for the fastening system of the second aspect of the invention;

Figure 35 is sectional side view of the override of Figure 34, taken along the lines 20-20;

Figure 36 shows the manual override of Figure 34 in the unlocked position;

25 Figure 37 is a side sectional view taken along the lines 23-23 of Figure 36;

Figure 38 is a perspective view of linked fastening systems according to the invention;

Figure 39 is an enlargement of one of the fastening systems of Figure 38;

Figure 40 is yet a further enlargement of the fastening system of Figure 39 with cover removed;

Figure 41 is a side sectional view of a further embodiment of the fastening system of the invention, being a type of in-line fastener, showing the fastening system in the locked position and also illustrating an embodiment of a strain reduction assembly;

Figure 42 is a top sectional view of the embodiment of Figure 41;

Figure 43 is an enlarged view of the left hand end of the embodiment in Figure 41;

Figure 44 shows the embodiment of Figure 43 as soon as the unlocking position has been attained;

10 Figure 45 shows the embodiment of Figure 44 during cooling of the drawing means;

Figure 46 shows the embodiment of Figure 45, fully reset in the open position, ready to move to the locking position and if required to unlock again immediately;

Figure 47 shows an example of how the fastening systems of the invention may be integrated into a typical vehicle CAN network, in relation to a vehicle door;

15 Figure 48 is a diagrammatic illustration of at least part of the system in Figure 47;

Figure 49 shows how the network concept exemplified in Figure 47 and 48 may be extended throughout many vehicle components;

Figure 50 is similar to Figure 48 but gives an example of the extension of the function of fastener system of the invention;

20 Figure 51 exemplifies architecture of a fastening system of the invention in a motor vehicle;

Figure 52 is a cross-sectional view of a first embodiment of fastening system according to the third aspect of the invention, in the unlocking position;

Figure 53 is an end view of the latch which is included in Figure 52;

25 Figure 54 is a cross-sectional view of the embodiment of Figure 52 in the locking position;

Figure 55 is an end view of the embodiment in Figure 54, taken along the lines 4-4 in Figure 54;

Figure 56 is a side sectional view of a second embodiment of the fastening system according to the third aspect of the invention;

Figure 57 is a side sectional view of a third embodiment of the fastening system according to the third aspect of the invention, showing a manual override;

5 Figure 58 shows in cross-sectional view an embodiment of a fastening system of the fourth aspect of the invention, in the locked position;

Figure 59 is a side elevation, in cross-section, of the embodiment of Figure 58, still in the locked state;

Figure 60 is a cross-sectional view corresponding to that in Figure 58 but showing the
10 fastening system in the unlocked state;

Figure 61 corresponds to Figure 59, but shows the fastening system in the unlocked state;

Figure 62 shows in sectional illustration a second embodiment of the fourth aspect of the invention;

Figure 63 is a sketch of a motor cycle incorporating the fifth aspect of the invention and
15 showing diagrammatically the location of some of the attachment nodes;

Figure 64 shows the rear part of the motor cycle of Figure 63, in connection with the attachment of a pannier;

Figure 65 is a similar view to that in Figure 64, with the pannier in place;

Figure 66 is a similar view to that in Figures 64 and 65, illustrating attachment of
20 alternate forms of a seat;

Figure 67 shows a front portion of the motor cycle of Figure 63, illustrating detachment or attachment of a windshield,

Figure 68 shows the front part of the motor cycle of Figure 63, showing nodes for attachment of a GPS system and a fuel cap;

25 Figures 69 and 70 illustrate a first embodiment of the sixth aspect of the invention;

Figures 71 and 72 illustrate a second embodiment of the sixth aspect;

Figures 73 and 74 illustrate a third embodiment of the sixth aspect; and

Figures 75-77 illustrate a fourth embodiment of the sixth aspect.

Best Modes of Carrying out the Invention in its Various Aspects

Turning first to the fastener being an embodiment of the first aspect of the invention and illustrated in Figures 1 to 3, fastener 30 includes fastening element 32 having a beam 34, an engagement means 36 and a flex point 38. As can be seen, flex point 38 is separate
5 from beam 34.

As shown in the rear elevation in Figure 4, shape memory alloy wire 40 forms a loop in a groove 44 in the back of beam 34 and is attached at each end to electronic module 42. Wire 40 is shown partly in dotted outline in Figures 1 and 2.

When wire 40 is heated by a current generated through electronic module 42 and wire 40
10 reaches a pre-determined temperature, it shrinks as shown in Figure 2. Fastening element 32 bends or flexes at flex point 38 and engagement means 36 is drawn out of engagement with an engaging surface (not shown). As shown in Figure 2, leaf spring 46 is compressed. If wire 40 is allowed to cool, it relaxes and leaf spring 46 decompresses, urging engagement means 36 back into engagement with the engaging surface (not
15 shown).

This embodiment can provide an enhanced positive engagement through engagement means 36 and greater strength to fastener 30, since beam 34 is not required to bend.

Figure 4 shows a practical application for fastener 30 illustrated in Figures 1-3. In Figure 4, fastener 30 is shown in situ fastening cap 31 to base 33. As can be seen in Figure 4,
20 engagement means 36 of fastener 30 engages ledge 35 of cap 31. Three batteries 37 provide a power source for electronic module 42, being activated by switch 39.

When switch 39 is pressed, batteries 37 provide power to electronic module 42, which heats shape memory alloy wire 40 sufficiently to cause shape memory alloy wire 40 to contract. Engagement means 36 is drawn out of contact with ledge 35. Cavity 41 is
25 provided in cap 31 to allow for this movement of beam 34. When switch 39 is pressed, LED 43 lights up to show that switch 39 has been activated.

Dowels 45 are provided in channels in cap 31 and base 33. These assist in location when cap 31 is being placed on base 33. During release, dowels 45 in conjunction with leaf spring 47 urge cap 31 to separate from base 33.

30 Charging contacts 49 can be used to recharge batteries 37 if of the rechargeable type.

Reference is now made to the embodiment of the invention in the second aspect in Figures 5 to 7. In this embodiment, fastening system 50 includes pin 48 adapted to be

received in aperture 52. Locking means 54 in the form of a circlip 54 are adapted to lock into groove 56 in pin 48.

Aperture 52 is formed in plastic fastener body 58 which includes ridge 60. Travelling around ridge 60 is shape memory alloy wire 40. Insulated plastic caps 62 connect
5 crimped ends (not shown) of wire 40 to circlip 54 and power leads 64.

Figure 6 shows fastening system 50 in the locked state. In this state, pin 48 may be pushed into aperture 52. Taper 66 on pin 48 serves to push circlip 54 apart, until it rides into groove 56, where it remains locked. Thus, there is no need to activate wire 40 in order to insert pin 48 in aperture 52.

10 Figure 7 shows fastening system 50 in the unlocked position. In this Figure, wire 40 has been heated through power fed from leads 64 to wire 40, to the extent that wire 40 contracts. Through its connection at caps 62 with circlip 54, wire 40 in the contracted state, and restrained by ridge 60, draws circlip 54 apart, freeing circlip 54 from groove 56 and permitting the unfastening of pin 48.

15 Referring now to Figure 8A, releasable fastening system 150 includes a pin 152 adapted to be received in an aperture 154 of main body 156. Clip spring 158, together with clip chassis 160 and shape memory alloy wire 162, comprise the locking means for pin 152.

Pin 152 has a wide groove 163 around its circumference. Groove 163 is adapted to receive clip chassis 160 which can embrace groove 163. Clip chassis 160 carries clip
20 158 and acts as a type of circlip.

Shape memory wire 162 is engaged with clip chassis 160 in the manner shown in Figure 9. When shape memory alloy wire 162 is activated, it shrinks and pulls apart clip chassis 160.

To lock pin 152 into main body 156, pin 152 may be pushed by hand, by pressure on cap
25 164, into aperture 154. Clip chassis 160 and clip spring 158 open sufficiently to allow pin 152 to be received, so that clip chassis 160 engages groove 163 on pin 152.

To unlock pin 152 from main body 156, as already described, wire 162 is heated sufficiently for it to contract. Because of the manner of attachment of wire 162 to clip chassis 160 (refer Figure 9) through engagement in channels 166 and 170, contraction of
30 wire 162 pulls apart clip chassis 160 sufficiently for pin 152 to be withdrawn from clip chassis 160. Clip chassis 160 is hinged at 168.

Fastening system 150 includes controller panel 172 which receives instructions for unlocking and which generates the heat necessary for contraction of wire 162. Rear cover 174 completes the housing of fastening system 150.

Clip spring 158 biases clip chassis 160 towards the locked position and in this embodiment assists wire 162 to return to the locked position when it relaxes.

In a variation of fastening system 150, clip chassis 160 may be eliminated. In this case, clip spring 158 is adapted to be engaged by shape memory alloy wire 162 and to be pulled apart by contraction of the wire when it is desired to unlock the fastening system.

Reference is now made to the embodiment shown in Figures 8B to 8G. Where parts are similar to those in Figures 8A and 9, the same numbers will be used, with the addition of the letter "a".

As shown in Figure 8B, releasable fastening system 150a includes a pin 152a adapted to be received in an aperture 154a of main body 156a. Spring 158a, together with clip chassis 160a and shape memory alloy wires 162a comprise the locking means for pin 152a.

Pin 152a has a wide groove 163a around its circumference. Groove 163a is adapted to receive clip chassis 160a which can embrace groove 163a. Spring 158a snaps into groove 116 of clip chassis 160a and biases it towards the engagement position.

Shape memory wire 162a has two separate loops, 118 and 120. These are engaged with clip chassis 160a in the manner shown in Figure 8C. It will be appreciated in comparing Figure 8C with Figure 9, that shape memory alloy wires 118 and 120 will be under less strain than wire 162 in Figure 9, when activated to contract.

To lock pin 152a into main body 156a, pin 152a may be pushed by hand, by pressure on cap 164a, into aperture 154a. Clip chassis 160a, although biased to the closed position by spring 158a, will open sufficiently to allow pin 152a to be received, so that clip chassis 160a engages groove 163a on pin 152a.

To unlock pin 152a from main body 156a, as already described, both wires 118 and 120 of wires 162a are heated sufficiently for them to contract. Each of wires 118 and 120 is attached to clip chassis 160a as shown in Figure 8C. Consequently, contraction of wires 118 and 120 pulls apart clip chassis 160a sufficiently for pin 152a to be withdrawn from clip chassis 160a. Clip chassis 160a is hinged at 168a.

Means for a manual override of fastening system 150a are shown in Figures 8B and 8E. Cap 164a includes slot 122. A suitable tool may be inserted in slot 122 in cap 164a and

through corresponding slot 123 in main body 156a. The tool can then penetrate between the arms of clip chassis 160a to force them apart sufficiently to release pin 152a.

In this embodiment, the manual override can be operated not only from the cap side of fastening system 150a, but also from rear cover 174a. As shown in Figure 8E, slot 124, corresponding to slot 122 on cap 164a in plate 126 is accessible from rear cover 174 and the same tool may be used to manually release pin 152a, in a similar way to that described for slot 122.

In Figures 10 to 13, ring clip fastener 94 is particularly suitable for securing components to a panel, such as an instrumentation panel. Fastener 94 is shown in the locked state in Figures 10 and 11 as engaging fastener peg 98 and in Figures 12 and 13 after release of fastener peg 98.

Fastener peg 98 includes groove 104. When peg 98 is pushed into fastener 94, arms 106 of bias spring 108 are pushed apart by ramp 110 on peg 98. Arms 106 snap fit into groove 104 to lock peg 98 in fastener 94. Thus an instrumentation panel can be mounted in a panel housing by simple manual pressure, for example.

Included in fastener 94 is engagement sensor 112 which senses contact with base 114 of peg 98. Engagement sensor 112 confirms engagement of peg 98 in fastener 94 and can communicate that information to a computer (not shown).

As can be seen from Figure 10, fastener 94 includes a shape memory alloy (SMA) wire 416 which is connected to terminals 418 which bear on arms 106 of bias spring 108.

When appropriate energy is applied to SMA wire 416 - for example, electrical energy - and SMA wire 416 is heated to the necessary temperature, SMA wire 416 contracts as shown in Figure 12. Contraction of SMA wire 416 causes terminals 418 to move apart. Because terminals 418 bear on arms 106, those arms 106 are forced apart. Arms 106 move out of groove 104, permitting release of peg 98. Engagement sensor 112 can report on the release of peg 98.

Included in fastener 94 are sensors 420 which sense the locked status of fastener 94. When fastener 94 is in the unlocked state as shown in Figure 14, it will be seen that arms 106 contact sensors 120 and thus can complete a circuit or act as a reed switch so that sensors 120 can report on the locked or unlocked status of fastener 94.

Referring now to Figures 14 to 16, these show an embodiment of a stud fastening system in the second aspect of the invention. In this embodiment, releaseable fastening system 70 includes pin 68 adapted to be received in aperture 72. Pin 68 has a locking cavity in

the form of indentation 74 around the circumference of pin 68. Associated with aperture 72 in fastener body 76 are locking means in the form of arms 78 having protrusions 80 designed to fit within indentation 74 in pin 68.

Once pin 68 is pushed into aperture 72, protrusions 80 on arms 78 snap into indentation
5 74. Stop 82 prevents disengagement by blocking outward movement of protrusions 80 on arms 78. Activation of shape memory alloy wire 40 contracts wire 40 and draws stop 82 from its blocking position against arms 78. Arms 78 may be biased to spring outwardly as shown in Figure 16, facilitating withdrawal of pin 68 from aperture 72. Spring 84 is biased to urge stop 82 to the locked position shown in Figures 14 and 15.

10 In the illustrations in Figures 14 to 16, both pin 68 and fastener body 76 include conductor pins 86. These are optional. They may be used to provide power and data connections for the fastening system 70.

Another optional feature is shown in Figures 14 to 16, in the form of retractable cap 88. This is used to provide a flat visual appearance on outer surface 90 of frame 10. In the
15 embodiment shown, it is necessary to activate wire 40 in order to draw stop 82 from its blocking position against arms 78. Once that has occurred, pin 68 can push cap 88 against the bias provided by spring 92, from the position shown in Figure 14 to that in Figure 15. In this position, shape memory alloy wire has relaxed to lock pin 68 into position. Figure 16 shows the unlocked position before withdrawal of pin 68 from
20 aperture 72.

Referring now to Figures 17, 18 and 19, the stud fastening system 180 in this embodiment is particularly suitable for heavy duty use. In this embodiment, pin 182 having groove 184 and cap 186 is adapted to be received in aperture 188 of main body 190. Received in main body 190 is shuttle 192. Shuttle 192 is adapted to rotate within
25 main body 190 when a shape memory alloy wire (not shown) wound in grooves 194 contracts. Activation of the shape memory alloy wire causes shuttle 192 to rotate in a direction which allows unlocking of fastening system 180.

Shuttle 192 includes projections 196 which are designed to engage feet 198 of teeth 200. Projections 196 may be inclined as shown in Figure 17 or may be set an angle of
30 approximately 45 degrees as shown in Figure 19.

Washer 202 rests at the base of feet 198 when fastening system 180 is assembled. Small coil springs (not shown) are mounted in apertures 204 and bear against washer 202 to apply pressure against teeth 200. Apertures 204 are formed in centre plug 206. Aperture 208 is designed to receive a further bias spring (not shown), which assists in returning

that the shape memory alloy wire (not shown) to its relaxed configuration, when no longer activated.

Electronics module 210 is shown in this embodiment as being hard wired through cable 212 and controls unlocking of fastening system 180. End cap 214 completes the
5 assembly.

In the variation shown in Figures 20 and 21, main body 190 is shown with a screw thread 216 on which is received a nut 218. The purpose of nut 218 is to allow an element, such as a panel (not shown), to be received in gap 220.

End cap 214 has a central aperture (not shown) through which it is possible to insert an
10 appropriate tool to rotate shuttle 192 manually in the event that there is some malfunction of the fastening system.

It will be noted from Figure 21 that washer 202 has been omitted and that teeth 200 are of a slightly different configuration to those in Figure 19.

Reference is now made to Figures 22 to 25. These illustrate a stud fastener which can be
15 substituted for the ring clip fastener of Figures 10 to 13. The stud fastener of Figures 22 to 25 can be regarded as more robust and can carry a higher load compared to the ring fastener of the previous Figures 10 to 13.

Peg 98 of Figure 10 is substituted by peg 98a shown in Figures 24 and 25.

Fastening system 230 of Figures 22 to 25 has a plurality of teeth 222 adapted to engage
20 groove 104a in peg 98a. Teeth 222 are biased towards the locked position by tension spring 424. Tension spring 424 also serves to keep teeth 222 in position. Peg 98a can be pushed into aperture 102. Ramp 110a on peg 98a will push against teeth 222 and against the tension of spring 424. As peg 98a is pushed into aperture 102, teeth 222 will spring back into groove 104a to lock peg 98a into fastening system 230.

25 Fastening system 230 includes engagement sensor 112. When contacted by base 114a of peg 98a, engagement sensor 112 can report connection of peg 98a in fastening system 230 and hence connection of elements to be fastened, such as an instrumentation panel in a panel housing.

Fastening system 230 includes shape memory alloy wires 426. These are wound around
30 shuttle 428 which is rotatable within body 432 of fastening system 230. Shape memory alloy wires 426 are fastened at each end to a non-rotatable part of fastening system 230 (not illustrated). When shape memory alloy wires 426 are caused to contract by the application of suitable energy to reach the necessary temperature, shuttle 428 rotates to

the position shown in Figure 25. Shuttle 428 includes camming surface 434. As can be seen by Figure 25, camming surface 434 ramps down on tail 436 of tooth 222, pushing tail 436 against the bias provided by tension spring 424 and drawing each tooth 222 out of engagement with groove 104a. Thus peg 98a is freed from fastening system 230.
5 Tension spring 424 may also bias shape memory alloy wires 426 to their relaxed configuration.

Included in fastening system 230 are lock status sensors 438 and 440. When these are separated as shown in Figures 23 and 24, the sensors report that fastening system 230 is in the locked state. When the sensors make contact, as shown in Figure 25, the sensors
10 report that fastening system 230 is in the unlocked state. Sensors 438 and 440 may act as a reed switch, for example, or their contact may enable completion of an electrical circuit, to signal the unlocked state. Other configurations and means of sensing may of course be applicable.

Reference is now made to the embodiment of the second aspect of the invention in
15 Figures 26 to 33. Fastening system 260 includes stud 254 having a locking cavity being circumferential groove 256 (refer Figures 31 and 33). Fastening system 260 includes aperture 258 into which stud 254 can be received by a push-fit.

Fastening system 260 includes eight teeth 262, each having a tongue 264 which can engage groove 256.

20 Shuttle 266 is mounted for rotation within body 268 between two positions. The first position is that shown in Figure 28 where locking protrusions 270 maintains teeth 262 in the locking position into aperture 258 (and groove 256 of stud 254 when stud 254 is in aperture 258). The second position is that shown in Figure 29, in which shuttle 266 has rotated sufficiently so that teeth 262 are located in spaces 272 between locking
25 protrusions 270. In this configuration, teeth 262 are no longer maintained in the locked position in aperture 258 (and groove 256 in stud 258 when present).

Shuttle 266 is rotated from one position to the other through shape memory alloy wires 274 and 276, one being used to rotate shuttle 266 to the locking position and the other to rotate it to the unlocking position.

30 As shown in Figure 26, fastening system 260 includes rear cap 278. Power is supplied via electrical wires 280.

In Figure 27, in which rear cap 278 has been removed, shape memory alloy wire 274 can be seen. Also shown is shuttle position sensor 282. This senses whether shuttle 266 is in the locking or unlocking position and can report to an external source (not shown).

Figure 27 also shows wire temperature sensor 284. This senses the temperature of shape memory alloy wire 274 and 276 and can enable the calculation of the amount of power to be delivered to raise wire 274 or 276 to the desired temperature at which it contracts. Temperature sensor 84 can prevent overheating of wires 274 and 276 and can also
5 minimise the amount of electrical energy required to be delivered to wires 274 and 276.

As best shown in Figures 31 and 33, fastening system 260 includes in this embodiment sliding plug 286. In the locked position (Figure 31), sliding plug 286 is in contact with stud detector switch 288, because stud 254 has pushed sliding plug 286 down into contact with stud detector switch 288. This enables fastening system 260 to report on
10 whether stud 254 is engaged.

Also shown in Figures 31 and 33 are bias spring 290 and ejector spring 292. Bias spring 290 biases fastening system 260 to the locking position. Ejector spring 292 facilitates ejection of stud 254 when teeth 262 are no longer engaged in groove 256, as shown in Figure 33.

15 Shape memory alloy wires 274 and 276 are attached via crimps 294 and 295 as shown in Figures 31 and 33. Shuttle detector switch 297 detects whether shuttle 266 is in the locked or unlocked position.

Figure 30 shows rear cap 278 with manual release 296. This can be operated, for example by hand, to manually rotate shuttle 266 from the locking to the unlocking
20 position, as shown in Figure 32.

Referring now to Figures 34 to 37, these show a fastening system 260a similar to fastening system 260 in conjunction with a manual override. Another suitable fastening system could be substituted for fastening system 260a. Manual override 400 has manual actuator 298 and drawing means being rod 402. Manual actuator 400 is joined to
25 fastening system 260a and to rod 402 via protrusion 704 which engages manual actuator 298 through slot 706.

Rod 402 is attached to knob 708 which has engagement ledge 710. Engagement ledge 710 is shown in Figure 34 in engagement with catch 712. Spring 714 biases towards the locking position.

30 In order to operate manual override 400, knob 708 must be rotated by hand until ledge 710 is no longer in engagement with catch 712. Knob 708 is then drawn upwardly (Figure 34) against the bias of spring 714, to rotate manual actuator 298 upwardly, through engagement of protrusion 704 in slot 706. Thus shuttle 266 is rotated from the locking position shown in Figure 35 to the unlocking position shown in Figure 37.

manual actuator 298 being in the position shown in Figure 36. At this stage, stud 254 is ejected as shown in Figure 37 because of ejector spring 292.

Also shown in Figure 37 is actuator linkage 716. This links rod 402 with a second fastening system 260b, travelling through conduit 718, as shown in Figure 38. As shown
5 by the detail in Figures 39 and 40, when knob 708 is rotated free of catch 712 and drawn upwardly against the bias of spring 714, actuator linkage 716 ensures that both fastening system 260a and 260b are manually released.

As can be seen in more detail in Figures 39 and 40, in this embodiment fastening system 260a is situated under cover 720 and partly within mechanism casing 722, mounted on
10 bracket 724.

Figures 41 to 46 show an embodiment of an in-line fastener, according to the second aspect of the invention.

As shown in Figures 41 to 46, fastening system 510 is contained within fastener mounting box 512 attached to an external power source through conduit 514. Fastening
15 system 510, contained within box 512, is inserted into a panel (not shown) and secured in position by screws 516 attaching face plate 518 to flange 520 of fastener case 522, contained within box 512. Electrical connection via conduit 514 is continued into fastener case 522 by means of cable connector 526. Spring clip 528 is inserted beneath flange 520.

20 Fastening system 510 is intended to engage projection 524 (as shown in Figures 41 to 43), projection 524 protruding from a panel or door (not shown). In fastening system 510, the engaging means includes latch arms 530, shuttle 532 and pawl 534. Spring 536 biases shuttle 532 towards the locking position shown in Figure 41. Spring 540 urges ejector plug 542 towards the unlocked position. Shuttle 532 includes Teflon pad 544 to
25 facilitate sliding of shuttle 532 within fastener case 522.

Fastening system 510 also includes shape memory alloy wire 546 which loops over pin 548 on pawl 534. Activation of wire 546 is controlled through printed circuit board sub-assembly 550. Spring 538 is for urging shape memory alloy wire 546 to the locked position shown in Figure 41.

30 Sensor switches 552 contact extension 554 of shuttle 532 in order to provide an indication of the locked or unlocked status of fastening system 510. As shown in Figure 43, only one sensor switch 552 is in contact with extension 554 and assembly 510 can therefore indicate that the system is in the locked position. When both sensor switches

552 make contact with extension 554 as shown, for example, in Figure 46, the indication is that assembly 510 is in the unlocked state.

As shown in Figures 41 and 42, assembly 510 also includes spring 560 to relieve strain on shape memory alloy wire 546 should it be unable to draw pawl 534 away from the
5 locking position.

Referring now to Figure 43, this shows fastening system 510 in the locked position. In this position, projection 556 on pawl 534 bears against pin 558 and ramp 562 engages shoulder 564 of shuttle 532.

Ends 566 of shuttle 532 bear against ends 568 of latch arms 530, ensuring engagement of
10 ends 568 with recess 570 in projection 524 (see Figure 44).

When sufficient electrical energy is applied through the electrical connection via cable connector 526, wire 546 contracts, drawing pawl 534 away from the locking position, as shown in Figure 44. In this position, ramp 562 of pawl 534 has pushed against shoulder 564 until projection 556 has encountered travel limit pin 572, which has pivoted ramp
15 562 away from full contact with shoulder 564, as shown in Figure 44. At this stage, wire 546 is still contracted. The withdrawal of shuttle 532 has moved ends 566 of shuttle 532 out of contact with ends 568 of latch arms 530. Latch arms 530 pivot around pivot points 574 and move out of engagement with recess 570 of projection 524. Ejector spring 540 pushing against ejector plug 542 has caused partial ejection of projection 524
20 from fastening system 510.

It will be appreciated that if travel limit pin 572 is removed, pawl 534 will pivot so that there is no contact with shoulder 564 at all. Shuttle 532 will then be free to move towards the locking position under the influence of spring 536. Projection 524 can then be engaged with fastening system 510. However, unlocking will not be possible until wire
25 546 has cooled sufficiently.

In the next stage shown in Figure 45, projection 524 has been ejected completely from fastening system 510. Wire 546 has elongated to some extent while cooling and so pawl 534 has been able to move out of contact with pin 572.

In the configuration shown in Figure 46, wire 546 has completed elongation through cooling, pawl 534 has moved sufficiently away from pin 572 so that projection 556 has
30 contacted pin 558, causing pawl 534 to pivot so that ramp 562 is in position to engage shoulder 564.

If projection 524 is pushed into fastening system 510 at this point, ejector plug 542 will be compressed against spring 540, ends 568 of latch arms 530 will snap into place into recess 570, ends 566 of shuttle 532 will be able to move into position against ends 568 of latch arms 530, spring 536 will move shuttle 532 to the left in Figure 46 and ramp 562 will engage shoulder 564 of shuttle 532, ready for unlocking if wire 546 is activated.

Aperture 576 though projection 524 is available for use as a light pipe - for example, for indication of locked or unlocked state. In addition, a suitable tool can be inserted through aperture 576, through an aperture (not shown) in ejector plug 542 and through gap 578 (see Figure 43) between latch arms 530. The tool can then exert pressure on shuttle 532 to manually move shuttle 532 towards the unlocked position, whereupon the contact between ends 566 and ends 568 will be removed, allowing ejection of projection 524 out of fastening system 510.

Reference was made above to the fastening system of the invention including sensors for temperature, for example. In Figure 41 these are shown at 580. Sensing is not limited to temperature sensing. As will be apparent to one skilled in the art, the fastening system of the invention can sense or control various other functions, such as lights, heaters, fans and so on. Thus the fastening system 510 of the invention may have multiple functions and may be involved in control of lighting, for example, control of lights within a compartment, the door of which is fastened by fastening system 510.

Figure 47 is an example of integration of the fastening systems of the invention in a typical vehicle CAN network, specifically showing a car door. This illustration is largely self-explanatory. Some of the fasteners of the invention are referred to in Figure 47 as part of the "Intelligent Fastener network". These perform the primary functions of the fastener of the invention, namely to attach components within the vehicle.

Other fasteners referred to in Figure 47 as "Fastener nodes" are performing a secondary function, namely control of the relevant component, such as the window motor, the rear vision mirror, etc.. Connection to the CAN bus is also shown.

It is to be appreciated that the component layout and wiring harness in Figure 47 is merely an example and not limiting on the scope of the invention.

Figure 48 is a diagrammatic illustration of part of the system in Figure 47. Some of the fasteners of the invention, referred to as "TZ Intelligent Fasteners" are carrying out the primary function discussed above and some are carrying out the secondary function.

The primary and secondary functions referred to can be expanded to control or fasten several other vehicle components, such as those shown in Figure 49. This Figure is self-explanatory.

Figure 50 shows how the fasteners of the invention may be arranged to reduce the number of sub-network wiring components through direct connection into the CAN bus. Figure 50 should be compared with Figure 48 in this regard. In effect, each fastener of the invention may be able to act as its own multiplex module/communications gateway or node on the CAN bus. This network structure may also enable the fasteners of the invention to extend their function into control of components switching.

With reference to Figure 51, this illustrates an example of the architecture of a fastening system of the invention in a motor vehicle. At the bottom of the chain is a fastener of the invention, which fastens a component to the vehicle. This fastener (the "Intelligent Fastener") is connected to the vehicle computer via the CAN bus. The vehicle computer transmits data and/or instructions between the Intelligent Fastener and an "Intelligent Tool" such as a personal digital assistant (hand-held computer).

The master control resides at the top level of the hierarchy, providing Intelligent Fastener identity and security information to the Intelligent Tool and logging diagnostic and historical fastener function information.

As before, the Intelligent Fastener may have a primary function of attaching a component to the vehicle and a secondary function of control of switching.

Reference is now made to Figures 52 to 55, which illustrate an embodiment of the invention in the third aspect. In Figures 52 to 55, fastening system 610 has engagement means 612 movable between the locking position shown in Figure 54 and the unlocking position shown in Figure 52.

Engagement means 612 includes a pair of jaws 614 pivotable at pivot point 616.

Block 618 includes cavity 620 defined by arms 622, base 624 and stop 626.

When engagement means 612 is in the locking position as illustrated in Figure 54, pivot point 616 lies as close to base 624 as possible and stop 626 does not prevent the closing of jaws 614, as illustrated. In contrast, when engagement means 612 is in the unlocking position shown in Figure 52, pivot point 616 is spaced from base 624 and stop 626 forces apart jaws 614, as illustrated.

Block 618 is urged towards engagement means 612, in the locking position, by coil spring 628 which is positioned between block 618 and tube 630.

Block 618 includes projection 632 containing aperture 634 to which is attached smart memory alloy wire 642. Smart memory alloy wire 642 is connected electrically to printed circuit board 638 which in turn is hard wired via wires 640 to an energy source (not shown). Electrical wire 636 completes the circuit for smart memory alloy wire 642.

- 5 Fastening system 610 is intended to be inserted into the edge of a panel through a round hole or bore in the panel, with wires 640 projecting from the rear of the panel. Jaws 614 engage latch 644 on external element 646, in order to secure the panel (not shown) to the external element 646.

To attach the panel to the external element 646, smart memory alloy wire 642 is
10 energised by the external energy source via wires 640 to cause smart memory alloy wire 642 to heat and contract to the position shown in Figure 52. In this position, block 618 has been drawn back so that stop 626 forces jaws 614 apart. The panel is positioned so that jaws 614 are poised around latch 644. At this stage, power to smart memory alloy wire 642 is cut off and smart memory alloy wire 642 cools and elongates to the
15 configuration shown in Figure 54. Coil spring 628 pushes block 618 to the left (towards latch 644). Stop 626 is no longer bearing against the base of jaws 614 and accordingly jaws 614 close as shown in Figures 54 and 55, engaging latch 644. In this way, the panel is fastened to the external element 646.

To remove the panel, smart memory alloy wire 642 is again energised so that it heats and
20 contracts and fastening system 610 assumes the position shown in Figure 52, releasing jaws 614 from latch 644.

As will be apparent to one skilled in the art, the design of engagement means 612 can be varied considerably from that shown in Figures 52 to 55, as can latch 644. Engagement means 612 and block 618 may be provided as a module, replaceable by a different
25 module with a different engagement mechanism.

Fastening system 610 as illustrated in Figures 52 to 55 is a type of "inline" fastener.

Fastening system 650 illustrated in Figure 56 is another type of "inline" fastener. In this second embodiment, fastening system 650 is shown as suitable for use in connection with a fuel filler cap. The engagement means in Figure 56 may be substituted for engagement
30 means 612 in Figures 52 to 55. In Figure 56, the same parts will be given the same numbers as in Figures 52 to 55.

Fastening system 650 has engagement means 652 which includes rod 654 (circular in cross section) integral with block 656. Rubber grommet 658 ensures a liquid and gas-tight seal between rod 654 and the mechanism of fastening system 650.

Fastening system 650 is shown with engagement means 652 in the locking position, so that rod 654 is engaging a fuel filler cap (not shown). Rod 654 may have a squared off end 660 as shown in Figure 56 or a ramped end 662 as shown in dotted outline. The configuration in this regard will depend on the type of engagement between rod 654 and
5 the fuel filler cap.

Coil spring 628 urges engagement means 652 towards the locking position. Shape memory alloy wire 642, activatable as described above, can contract to draw engagement means 652 to the unlocking position, through attachment of shape memory alloy wire 642 in aperture 634 of projection 632 from block 656.

- 10 Locking and unlocking generally takes place as described in relation to the embodiment in Figures 52 to 55, in relation to contraction of smart memory wire 642.

It is intended that fastening system 650 will be located within or close to the fuel filler cavity of a vehicle, activation taking place as the result of pressing a button on the vehicle dashboard or pressing a button on the vehicle key fob.

- 15 The embodiment shown in Figure 57 is a fastening system for a fuel filler cap which differs from that in Figure 56 in two respects. Firstly, the embodiment in Figure 57 permits a longer "travel" for the fuel filler catch. Secondly, the embodiment in Figure 57 includes a manual override in case there is some malfunction of the activation system from the vehicle dashboard or from the vehicle key fob.

- 20 In Figure 57, fastening system 670 has engagement means 672 which includes tongue 674. Engagement means 672 is biased towards the locking position, as shown in Figure 57, by coil spring 628, which in this embodiment is positioned between block 676 and housing portion 678.

- Shape memory alloy wire 642 is attached at both ends to printed circuit board (PCB) 680
25 retained in channels 682 within housing 684. Shape memory alloy wire 642 travels from panel 680, where it is fixed through stop 686, over spindle 688, from there to spindle 690 and then to block 676 and returns to pcb 680. This greatly increased the length of shape memory alloy wire 642 which in turn enables a greater distance of travel for engagement means 672.

- 30 The embodiment in Figure 57 includes manual override pull 692, which is attached to block 676 by wires 694. Wires 694 are not of shape memory alloy wire and simply provide a mechanical connection between pull 692 and block 676. In case of failure of shape memory alloy wire 642 to be activated through power provided by an external source (not shown) through wires 640, pull 692 may be used to mechanically draw

engagement means 672 to the right of the position shown in Figure 57, disengaging tongue 674 from the fuel filler cap (not shown).

Referring to the embodiment of the next aspect of the invention, in Figures 58 to 61, fastening system 600 has first engagement means, being arms 594 and protrusion 596,
5 and second engagement means, being complementary cavity 598 in cap 602. Fastening system 600 is intended to hold cap 602 onto base 604.

Locking element 606 is in strip form and is slidable vertically between arms 594, as can be seen from comparing Figures 58 and 59 to Figures 60 and 61. Lugs 607 which assist location of locking element 606 between arms 594 are located in slots 609 in locking
10 element 606.

Locking element 606 is attached to shape memory alloy wire 40. The tension in wire 40 can be adjusted by tension screw 1110.

Spring 1112 assists in maintaining fastening system 600 in the locked state when no power is applied and also assists in returning spring 40 to its original, elongated status
15 when it cools after contraction.

Batteries 37 are activated by switch 39 to provide power to fastening system 600. Printed circuit board 1108 programs the amount of power fed to wire 40. For example, printed circuit board 1108 can permit power to be fed to wire 40 in a series of steps until the desired temperature has been reached, at which stage printed circuit board 1108 can
20 switch off the power to allow wire 40 to relax. Printed circuit board 1108 can also provide reports on the status, history, etc of fastening system 600.

The embodiment of the aspect of the invention in Figure 62 does not show a strip form of locking element as in the previous embodiment. However, generally, the same numerals will be used for convenience. In the Figure 62 embodiment, fastening system 600 has
25 first engagement means including arms 594 and protrusions 596. Second engagement means is comprised by cavity 598 in cap 602. As shown, cap 602 is locked to base 604 when protrusions 96 are engaged in cavity 98 by brass slug 1114, which in this embodiment is the locking element. Brass slug 1114 is attached to smart memory alloy wire 40 as shown. Spring 1112 urges brass slug 1114 to its locking position between
30 protrusions 96. When switch 39 is activated, printed circuit board 1118 ensures that batteries 37 provide the appropriate power to wire 40 to heat wire 40 to the temperature at which it contracts, drawing slug 1114 out of position between protrusions 596. At this stage, protrusions 596, which are biased inwardly on arms 594, can clear cavities 598 and allow cap 602 to be released from base 604.

Charging contact 49 is provided for recharging batteries 37. Charging contact 49 may take the form of a socket or plug to be mated with a corresponding plug or socket (not shown).

Turning now to Figures 63 to 68, framing system 10 (only part of which can be seen in this Figure) has several attachment nodes 12 which are hidden from view in most cases by the fairings and cowlings attached to frame 10. The fastener at attachment node 12a is preferably of the type illustrated in Figures 1 to 3 and the fastener at attachment node 12b is preferably of the type illustrated in Figures 5 to 7.

Individual attachments are shown in Figures 64 and 65, where pannier 14 is to be attached to framing system 10. Pannier 14 has two fasteners 16 for insertion in attachment nodes 12. Fasteners 16 preferably are the type illustrated in Figures 14 to 16, described above. Figure 65 shows pannier 14 mounted securely in place. As can be seen in Figure 65, fasteners 16 are hidden when pannier 14 is mounted. Pannier 14 cannot be removed without authority, without damage to pannier 14 and this can enhance security.

Turning now to Figure 66, frame 10 has attachment nodes 12 for two alternate versions of seat 18a and 18b. Seat 18a is a single seat whilst 18b is a double seat with a luggage carrier 20. This Figure illustrates the versatility of the framing system of the invention when applied to a motor cycle. When touring, seat 18a can be removed and replaced by seat 18b, for example.

Figure 68 shows in diagrammatic form the attachment of windscreen 22 to framing system 10 by suitable fasteners (not shown). Windscreen 22 can be removed when not required.

In Figure 68, GPS system 24 is shown as attachable to handlebars 23. In the same Figure, fuel filler cap 28 can be included in the framing system of the invention. This can help to prevent theft of fuel since fuel filler cap 28 cannot be removed without authorisation or without considerable damage.

In Figure 69, shape memory alloy wire 40 is shown encased in elastomeric material 144. In Figure 69, SMA wire 40 is in the relaxed, uncontracted state. In Figure 70, wire 40 has contracted, causing elastomeric material 144 to be compressed vertically. Elastomeric material 144 retains the tendency to return to the original configuration in Figure 69. Consequently, as soon as wire 40 has been allowed to cool to the required temperature, it relaxes and returns to the configuration in Figure 69 under the influence of elastomeric material 144.

In the Figure 71 and Figure 72 embodiment, there are three SMA wires, 40a, 40b and 40c. When wires 40a and 40b are heated to contract, elastomeric material 144 bends to the left side as shown in Figure 72. When wires 40a and 40b relax, elastomeric material 144, with its tendency to restore itself to the original shape, will stretch out wires 40a and 40b to the configuration shown in Figure 71.

It will be appreciated that wire 40c, if activated, will bend elastomeric material 144 to the right.

In Figures 73 and 74, SMA wire 40 is wrapped around elastomeric material 144 to form a spiral. When wire 40 is activated to contract, it compresses elastomeric material 144 which thus elongates as shown in Figure 74. The tendency of elastomeric material 144 to return to its original shape will urge wire 40 to extend, when it has cooled sufficiently, to return the assembly to the Figure 73 configuration.

In Figures 75, 76 and 77, the SMA wires are shown as forming the sides of a series of triangles. Together, these are situated on the surface of a three dimensional body of elastomeric material 144. Contraction of alternate wires 40 causes elastomeric material 144 to twist as shown by arrow 146 in Figure 77. Once again, the restoring force of elastomeric material 144 can return the body to the original configuration.

Contraction of all wires 40 together will cause the three dimensional body to elongate, as in the Figures 73 and 74 embodiment.

20 Industrial Applicability

It will be apparent to one skilled in the art that the invention in its various aspects has wide industrial applicability, providing fasteners, fastening systems and other aspects for a plurality of industries.

The Claims

1. A fastener which includes:

(a) a fastening element having a beam, an engagement means located on one side of the beam, a base and a flex point separate from the beam; and

5 (b) actuating means attached to the fastening element and including a material adapted to contract when activated;

wherein the beam is movable, upon contraction of the material, between an engagement position and a disengagement position, and wherein the base has a first arm and a second arm joined by the flex point, the beam being located at one end of the first arm and the flex point being located on the same side of the beam as the engagement means.

2. The fastener of claim 1, wherein the engagement means is located at or towards one end of the beam of the fastening element.

3. The fastener of claim 2, wherein the engagement means includes a projecting wedge.

15 4. The fastener of any one of claims 1 to 3, wherein the material adapted to contract when activated is shape memory alloy wire.

5. The fastener of claim 4, wherein the shape memory alloy wire is contained within one or more grooves in the beam.

20 6. The fastener of claim 5, wherein the one or more grooves are located on one side of the beam and the engagement means is located on the opposite side of the beam.

7. The fastener of any one of claims 1 to 6, wherein the beam is integral with the base.

8. The fastener of any one of claims 1 to 7, wherein a bias means is located between the first and second arms.

9. The fastener of claim 8, wherein the bias means is a leaf spring.

25 10. The fastener of any one of claims 1 to 9, which includes a microprocessor.

11. The fastener of claim 10, wherein the microprocessor is adapted to control energy delivery to the material adapted to contract when activated.

12. The fastener of claim 10 or 11, wherein the microprocessor is adapted to sense whether the engagement means is engaged or disengaged.

13. The fastener of any one of claims 10 to 12, wherein the microprocessor is adapted to control temperature of the material adapted to contract when activated.
14. The fastener of claim 12, wherein the microprocessor is adapted to provide a report on whether the engagement means is engaged or disengaged.
- 5 15. The fastening system of claim 14, wherein the microprocessor is adapted to provide the report to a network of which the fastener forms a part.
16. A releasable fastening system including:
- a pin having a locking cavity;
 - an aperture for receiving the pin;
 - 10 a locking means adapted to engage the locking cavity of the pin when the pin is received in the aperture; and
 - an unlocking means including material adapted to contract when activated,
 - wherein the locking means comprises or includes engagement means adapted to disengage the locking cavity when the material contracts.
- 15 17. The fastening system of claim 16 wherein the pin is a stud, peg or bolt
18. The fastening system of claim 16 or 17, wherein the pin ends in a tapered base.
19. The fastening system of any one of claims 16 to 18, wherein the locking cavity is a groove around the perimeter of the pin.
20. The fastening system of any one of claims 16 to 18, wherein the locking cavity is one
20 or more indentations in the pin.
21. The fastening system of any one of claims 16 to 19, wherein the engagement means is adapted to engage some of the grooves.
22. The fastening system of any one of claims 16 to 21, wherein the engagement means is one or more locking elements.
- 25 23. The fastening system of any one of claims 16 to 22, wherein the engagement means is one locking element being a collar, a bias spring, a circlip or a clip chassis.
-
24. The fastening system of any one of claims 16 to 23, wherein the locking means includes a clip chassis together with a bias spring or a circlip.

25. The fastening system of any one of claims 16 to 23, wherein the unlocking means is connected to the engagement means.
26. The fastening system of claim 24, wherein the unlocking means is connected to the clip chassis.
- 5 27. The fastening system of claim 22, wherein the engagement means is a single locking element, being a tooth.
28. The fastening system of claim 22, wherein there is a plurality of locking elements, each being a tooth.
29. The fastening system of claim 27 or 28, wherein the or each tooth is surrounded by a
10 rotatable shuttle.
30. The fastening system of claim 29, wherein the material adapted to contract when activated is wound around the shuttle.
31. The releasable fastening system of any one of claims 16 to 18 or 20 wherein the locking means includes a slideable shuttle.
- 15 32. The fastening system of any one of claims 16 to 31, wherein the material adapted to contract when activated is shape memory alloy wire.
33. The fastening system of any one of claims 16 to 32, wherein the aperture has a shape which is the same as the cross-sectional shape of the pin.
34. The fastening system of any one of claims 16 to 33 which includes a micro-processor.
- 20 35. The fastening system of claim 34, wherein the microprocessor is adapted to control energy delivery to the material adapted to contract when activated.
36. The fastening system of claim 34 or 35, wherein the microprocessor is adapted to sense whether the engagement means is engaged or disengaged.
37. The fastening system of any one of claims 34 to 36, wherein the microprocessor is
25 adapted to control temperature of the material adapted to contract when activated.
38. The fastening system of any one of claims 16 to 37, which includes means to disengage the engagement means without activation of the material adapted to contract when activated.

39. A manual override for a fastening system having a shuttle movable between a locking position and an unlocking position, wherein the override includes a manual actuator adapted to cause the shuttle to move from the locking position to the unlocking position and means for drawing the manual actuator so that the shuttle moves to the
5 unlocking position.
40. The override of claim 39, wherein the drawing means comprises or includes a rod connected to the manual actuator.
41. The override of claim 39, wherein the drawing means comprises or includes a bowden cable.
- 10 42. The override of any one of claims 39 to 41, wherein the drawing means is biased towards the locking position.
43. The override of any one of claims 39 to 42, wherein the drawing means further includes retaining means.
44. The override of any one of claims 39 to 43, when adapted to release more than one of
15 the fastening systems.
45. The override of claim 44, wherein the manual actuator is linked with each fastening system by a connecting rod.
46. A first fastening system connected to a second fastening system by a linkage, the first and second fastening systems being adapted to release by the involvement of means
20 adapted to contract when actuated, the linkage adapted to cause the first and second fastening systems to move to an unlocking position by any one of the following:
- (a) activation of the means adapted to contract when activated in the first fastening system;
 - (b) activation of the means adapted to contract when activated in the second
25 fastening system;
 - (c) activation of the means adapted to contract when activated in both the first and second fastening system; and
 - (d) manipulation of a manual override.
47. A fastener assembly including:

(a) an engagement means including latch means and locking means, the engagement means being movable between a locking position and an unlocking position;

(b) biasing means urging the engagement means towards the locking position; and

5 (c) means for drawing the engagement means from the locking position to the unlocking position, the drawing means comprising or including material adapted to contract when activated.

48.A fastener assembly of claim 47, wherein the engagement means includes a rod or tongue.

10 49. A strain reduction assembly including:

a material adapted to contract when activated, the material having:

(a) a first pull force at which the material is adapted to move an element to which the material is directly or indirectly connected;

(b) a second pull force greater than the first pull force; and

15 (c) a third pull force intermediate the first pull force and the second pull force; and

means adapted to be activated when the pull force on the material has reached substantially the third pull force.

50. A fastening system including:

20 (a) first engagement means;

(b) second engagement means; and

(c) a locking element moveable between a locked position in which the first engagement means is maintained in engagement with the second engagement means and an unlocked position in which the first engagement means is free
25 to disengage from the second engagement means;

wherein the locking element is adapted to be moved to the unlocked position by means adapted to contract when activated, being different from the locking element.

51. An improved framing system, wherein the frame includes one or more attachment nodes and the framing system is adapted to enable delivery of one or more of energy, data and material.

52. A fastener which includes:

- 5 (a) a fastening element;
- (b) actuating means attached to the fastening element and including a material adapted to contract when activated; and
- (c) restoring means adapted to restore the material to a relaxed state when no longer contracted;

10 wherein the restoring means contains or comprises elastomeric material adapted to be deformed by contraction of the material adapted to contract when activated.

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